

**SPECIAL INSTRUCTIONS FOR (REPLACEMENT)  
RECTIFIER MAIN PCB 46S02510-0011**

IMPORTANT

Even though -0010 Rectifier Main PCB and Inverter Main PCB can be replaced separately with the -0011 versions, this is not recommended. No system schematic or Instruction Manual exists for substitution of only one board. When the pair is replaced, revised system schematic and Instruction Manual will be required.

If this board (46S02510-0011) replaces one that is part numbered 46S02510-0010, verify the following before installing or applying power to controller:

1. Switch 4SS is CLOSED.
- 2a. If the controller DOES NOT have the Controlled Stop PCB, switches 6SS-1 and 6SS-2 must be CLOSED. Also, there should be NO jumper plug in 108CONN.
- 2b. If the controller DOES have the Controlled Stop PCB, switches 6SS-1 and 6SS-2 must be OPEN. Also, the ribbon cable connector designated 108CONN must be installed in board connector designated 108CONN.

<b>CHANGE RECORD</b>				DWG. NO. 02Y00025-0201 SHEET 1 OF 1 EFF. 2/86
1	STD-2582	7/16/86		

